

TECHNICAL DATA SHEET

Revision date: 30.07.2023

1K WASH PRIMER

Article number:	26022, 26023
Colour:	red brown, olive
Intended use:	Car refinishing product/ Lacquer
General characteristics:	

1K Wash primer has excellent adhesive properties, especially on polished metal, e.g. steel plate. Active rust protection pigments ensure optimal corrosion protection. Can also be used as a welding primer. For best possible preparation of metal substrates, use Silicone remover for thorough precleaning. 2K Primer is recommended as an ideal secondary product. Ideal for spot and part painting.

- 1K acid primer, welder primer
- Can be used for spot repairs and refinishing parts
- Simple, time-saving application
- Fast drying time
- Excellent corrosion protection
- Very good adhesion, especially on bare sanded metal

Substrate:

sanded: blank metal, cured paintings, primer for refinishing parts, polyester substrates, aluminium. Galvanised sheet metals with 3-layer structure

Physical and chemical characteristics:**Basis of binder:** NC**Smell:** solvent**Temperature resistance:** to 90 °C**Size:** Aerosol cans, maximum nominal volume 400 ml**VOC value:** 270,5g**Application process:**

Before use, carefully read and observe the warning texts on the label!

- Remove all rust damaged area, clean surface thoroughly and sand.
- Area must be dry and free of grease and dust
- Clean undercoat with Silicone remover
- Shake the can well for 2 minutes
- Carry out test spray
- Apply 1-2 coats, when used as a primer
- Apply one light coat when used as a welding primer
- Air for 10-50 minutes (20° C), then recoat with 1K fillers or 2K hi-speed primer

For professional use only

Wear an appropriate respirator (recommended type A2/P3)

Spraying operations	DFT	Consumption
1-2 coats, when used as a primer 1 light coat when used as a welding primer	20 - 30 µm	1 m ²

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Drying	
Air drying 20 °C	10-15 min.
IR drying	8-10 min.

Storage stability:

10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.