

TECHNICAL DATA SHEET

THICK LAYER FILLER

Article number: 26040, 26041, 26042

Colour: Grey, black, white

Intended use: Car refinishing product/ Preparation

General characteristics: Chamäleon Thick layer filler is advanced 1K filler with excellent filling properties and coverage. It is highly suitable for levelling superficial scratches and minor irregularities in sanded surfaces. It offers excellent adhesion on polyester filler, plastics and metal. It has a very smooth flow, is wet-on-wet re-sprayable and easy to sand. Has good adhesion to all metal surfaces. Wet-on-wet application possible.

Physical and chemical characteristics:

Basis of binder: NC-Acrylic resin

Smell: solvent

Efficiency: 400ml are sufficient for approx. 1,25 - 1,75 m²

Substrate: blank metall, sanded, sanded, priming of spare parts, sanded, cured paintings, sanded, polyester substrates, sanded

Temperature resistance: to 110°C

Storage stability: 10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)

Application process:

Before use, carefully read the directions on the packaging and act accordingly.

- Remove all rust from damaged areas, where appropriate
- Clean surface thoroughly and sand
- Damaged area must be dry and free of grease and dust
- Shake the can well for 2 minutes
- Carry out spray test
- Clean undercoat with Silicone remover
- Do not overcoat with polyester products

■ **Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Drying	
Air drying 20 °C	60 minutes
IR drying	15 - 20 minutes

Environment:

Environmentally sound: The products are 100% free of heavy metals.
The caps and packagings are made of recyclable material.

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.