

ELEMENT SERIES

Clear coat, premixed C 2E10



A premixed, clear coat that's suitable for all vehicle refinishing processes.

- Premixed clear coat suitable for use in all vehicle refinishing processes








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C 2E10

Application:	For applications ranging from repair of individual panels to overall resprays		
Solid Content	46 %		
Density	0.95-1.05 g/cm ³		
Storage temperature	5-45 °C		
	4:1		
 Mixing Ratio	100 % by volume	C 2E10 Clear coat, premixed	
 Hardener	25 % by volume	H 2E20 Hardener	
 Spray viscosity at 20°C	DIN 4: 19-23 s ISO 4: 45-60 s	Potlife at 20°C 2 h	
		 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2	2-2.5
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.5	1.3-1.4
Number of spraycoats		1 ½ spray coats (no flash-off between coats required)	
Flash-off at 20°C	min	No flash-off before oven drying	
Film thickness	µm	40-60	
Application Remark		Alternatively: 2 spray coats with app. 3-5 min intermediate flash-off between the spraycoats	
Drying			
 Drying at 60 °C	30 min		
 Infrared (short wave)	10 min		
Remark	Polishing after specified drying time and cooling		

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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